

## Viscosity of Suspensions and Finite Size Effects

Peter Szabo and Rasmus Hansen

Danish Polymer Centre, DTU Chemical Engineering, Technical University of Denmark  
Produktionstorvet, Building 423, DK-2800 Kongens Lyngby, Denmark

### ABSTRACT

The viscosity of particle suspensions depend on the volume fraction of particles. This was demonstrated by Einstein<sup>1,2</sup> for dilute suspensions and later extended to less dilute systems by Batchelor<sup>3</sup> and Batchelor and Green<sup>4</sup>. Krieger and Dougherty<sup>5</sup> followed a different approach to analyse concentrated suspensions. They combined the result of Einstein with a self-consistent field approach and obtained a very useful expression for the viscosity as a function of the solvent viscosity ( $\eta_s$ ) and the volume fraction of particles ( $\phi$ ) as well as a maximum packing parameter ( $\phi_m$ ). The maximum packing parameter  $\phi_m$ , though physically sound, was introduced in a very heuristic way.

In this work we consider a model for the viscosity of particle suspensions which takes into account finite size effects and a clear physical interpretation of the packing parameter  $\phi_m$ . In the limiting case of dilute suspensions the result of Einstein is recovered whereas the Krieger-Dougherty expression is approximately found for very small particles.

Data reported by de Kruiff et al.<sup>6</sup> were compared to predictions by the models. We find that the inclusion of finite size effects improves the model description for the viscosity.

### INTRODUCTION

The viscosity of particle suspensions depends on the volume fraction of suspended particles. Based on viscous dissipation by the flow around a single isolated non-deformable sphere, Einstein<sup>1,2</sup> calculated the change in viscosity  $\eta$  to first order in the volume fraction  $\phi$ .

$$\eta = \eta_s(1 + [\eta]\phi) \quad (1)$$

Here,  $\eta_s$  is the solvent viscosity and the intrinsic viscosity  $[\eta] = 5/2$ . In general the intrinsic viscosity is defined by Eq. 1 in the limit  $\phi \rightarrow 0$  and depends on the geometry and deformability of the suspended particles. Hydrodynamic interactions between two spheres were taken into account by Batchelor<sup>3</sup> and Batchelor and Green<sup>4</sup> resulting in an expression for the viscosity to second order in the volume fraction. A different approach was taken by Krieger and Dougherty<sup>5</sup> as described in the section below.

### KRIEGER-DOUGHERTY MODEL

In the following we describe the basic theory leading to the simplest version of the Krieger-Dougherty equation. This model does not include a maximum packing fraction for particles.

We consider a volume composed of solvent and particles so that the total volume equals the sum of solvent and particle volumes  $V_s$  and  $nV_p$  respectively. Here,  $V_p$

denotes the volume of a single particle and  $n$  is the number of such particles.

The volume fraction of particles is then calculated from

$$\phi = nV_p / (V_s + nV_p) \quad (2)$$

The change in the volume fraction by adding particles is described by

$$d\phi/dV_p = \phi(1-\phi)/V_p \quad (3)$$

We now assume that the solvent including  $n$  particles can be considered a continuum fluid. Thus we assume Einstein's expression for the viscosity of dilute suspensions can be used when adding particle number  $n+1$ . We obtain,

$$\eta_{n+1} = \eta_n + \eta_n[\eta]\phi_n^* \quad (4)$$

where  $\phi_n^*$  is the single particle volume fraction

$$\phi_n^* = V_p / (V_s + (n+1)V_p) \quad (5)$$

Inserting  $\phi_n^*$  in the expression for  $\eta_{n+1}$  we obtain

$$\begin{aligned} (\eta_{n+1} - \eta_n) / ((n+1)V_p - nV_p) \\ = (\eta_n[\eta]) / (V_s + (n+1)V_p) \end{aligned} \quad (6)$$

Letting  $V_p \rightarrow 0$  while keeping the total volume of particles  $nV_p$  constant we find the continuous limit

$$d\eta/dV_p = ([\eta]\eta) / (V_s + nV_p) \quad (7)$$

and further

$$d\eta/d\phi = [\eta]\eta / (1-\phi) \quad (8)$$

A solution is then found by integration. We obtain

$$\eta(\phi) = \eta_s(1-\phi)^{-[\eta]} \quad (9)$$

which describes the viscosity in a suspension with very small particles without

a maximum packing fraction. As the volume fraction of particles increases a limit is reached where no further particles can be added to a suspension without also adding more solvent or allowing the formation of air voids. To further develop the theory a maximum packing fraction  $\phi_m$  is therefore required in the model.

#### ACKNOWLEDGEMENTS

This work is supported by the Danish Research Council for Technology and Production (grant no. 26-03-0282).

#### REFERENCES

1. Einstein, A. (1906), Effect of Suspended Rigid Spheres on Viscosity, *Ann. Phys.*, **19**, 289-306.
2. Einstein, A. (1911), Berichtigung, *Ann. Phys.*, **34**, 591-592.
3. Batchelor, G.K. (1970), The Stress System in a Suspension of Force-free Particles, *J. Fluid Mech.*, **41**, 545-570.
4. Batchelor, G.K. and Green, J.T. (1972), The Determination of the Bulk Stress in a Suspension of Spherical Particles to Order  $c^2$ , *J. Fluid Mech.*, **56**, 401-427.
5. Krieger, I.M. and Dougherty, T.J. (1959), Concentration Dependence of the Viscosity of Suspensions, *Trans. Soc. Rheol.*, **3**, 137-152.
6. de Kruiff, C.G., van Iersel, E.M.F., Vrij, A. and Russel, W.B. (1985), Hard Sphere Colloidal Dispersions: Viscosity as a Function of Shear Rate and Volume Fraction, *J. Chem. Phys.*, **83**, 4717-4725.